# Facilities Design Sunderesh Heragu

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facilities design strikes a successful balance between quantitative modeling of facilities design and practical discussion of real world facilities design material handling and storage and warehousing problems distinguishing this book is its excellent treatment of general purpose solution techniques including simulated annealing genetic algorithms and tabu search in chapter 7 its up to date presentation of group technology and cellular manufacturing systems and its in depth coverage of facility location in chapters 13 and 14 many chapters have detailed case studies for example chapters 11 and 12 describe material handling and automated storage and retrieval as rs systems in action with copious illustrations of modern systems at work a bound in disk includes fortran computer programs for two types of absmodels in chapter 5 as well as blocplan software for demonstrating layout problem solving concepts and problems

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